

TITLE OF THE INVENTION

COLOR HOLOGRAM DISPLAY AND ITS FABRICATION PROCESS

BACKGROUND OF THE INVENTION

The present invention relates generally to a color
5 hologram display and its fabrication process, and more
particularly to a color hologram display wherein a plane
pattern such as a plane character or image pattern is
superposed and recorded as a hologram on a full-color
Lippmann hologram using a three-dimensional object as a
10 subject and its fabrication process.

Never until now is there an entrenched process for
incorporating a hologram form of characters, images, etc. in
a full-color Lippmann hologram using a three-dimensional
model or the like as a three-dimensional subject.

15 SUMMARY OF THE INVENTION

In view of such situations as experienced in the prior
art, an object of the present invention is to provide a color
hologram display wherein an image of a three-dimensional
object such as a three-dimensional model and a hologram image
20 of a plane pattern such as a character or image pattern are
recorded in the same volume hologram photosensitive material
in a superposed or multiplexed fashion, and its fabrication
process.

According to the present invention, this object is
25 achieved by the provision of a color hologram display
comprising a combined reflection and volume type of single
layer, wherein a color pattern of plane characters, images or
the like and a color three-dimensional subject image are

reconstructably recorded while spatially superposed one upon another.

Preferably in this case, the plane color pattern of characters, images or the like is reconstructably recorded in
5 monochrome. In view of viewability, the plane color pattern should be reconstructably recorded in green.

Preferably, the plane shadow of the color pattern of plane characters, images or the like should be reconstructably recorded on a surface different from a
10 surface of the color pattern.

Preferably, the shadow should be reconstructably recorded in a complementary color to a color of the color pattern.

Preferably, the shadow should be reconstructably
15 recorded in front of the color pattern.

Preferably, any shadow of the color pattern of plane characters, images or the like should be unrecorded.

The present invention provides a process of fabricating a color hologram display, wherein a color three-dimensional
20 subject image and a color pattern of plane characters, images or the like are recorded as hologram images in the same photosensitive material.

Preferably in this case, a subject hologram plate for forming a color three-dimensional subject image and a
25 character hologram plate for reconstructing the color pattern of plane characters, images or the like are separately made, said subject hologram plate and said character hologram plate are spatially positioned with a given space located

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therebetween, and diffracted light from said subject hologram plate and said character hologram plate is simultaneously entered in the same photosensitive material to record said subject and character hologram plates as hologram images.

5 Preferably, an area of said hologram photosensitive material other than a portion thereof corresponding to said color pattern of plane characters, images or the like is deactivated by photosensitization, and a reflection type hologram of a scatter plate is then recorded in said portion
10 of said hologram photosensitive material to make said hologram plate.

Preferably, said subject hologram plate is recorded in three colors, red, green and blue and said character hologram plate is recorded in any one of red, green and blue. More
15 preferably, said character hologram plate is recorded in green.

Preferably, said character hologram plate for reconstructing said color pattern of plane characters, images or the like is made, said character hologram plate is located
20 in front of a color three-dimensional subject, and diffracted light from said character hologram plate and scattered light from said color three-dimensional subject are simultaneously entered in the same photosensitive material to record said hologram plates as hologram images.

25 Preferably, a subject hologram plate for forming a color three-dimensional subject image and a character hologram plate for reconstructing a color pattern image of plane characters, images or the like are separately made, said

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5 record said color three-dimensional subject image and said
color pattern image of plane characters, images or the like
as hologram images.

The present invention includes a subject hologram plate used to fabricate a color hologram display wherein a subject hologram plate for forming a color three-dimensional subject image and a character hologram plate for reconstructing a color pattern image of plane characters, images or the like are separately made, said subject hologram plate and said character hologram plate are positioned with a given space located therebetween, and diffracted light from said subject hologram plate and said character hologram plate is simultaneously entered in the same photosensitive material to record said color three-dimensional subject image and said color pattern image of plane characters, images or the like as hologram images.

The present invention also includes a subject hologram plate used to fabricate a color hologram display wherein a subject hologram plate for forming a color three-dimensional subject image and a character hologram plate for reconstructing a color pattern image of plane characters, images or the like are separately made, said subject hologram plate and said character hologram plate are superposed one upon another, and diffracted light from said subject hologram

plate and said character hologram plate is simultaneously entered in the same photosensitive material to record said color three-dimensional subject image and said color pattern image of plane characters, images or the like as hologram
5 images.

According to the present invention, the color pattern of plane characters, images or the like and the color image of a three-dimensional subject can be reconstructably recorded without crosstalk and unnecessary interference fringes, while
10 they are spatially superposed one upon another. It is thus possible to obtain a color hologram display which enables a bright color subject image and a blur-free, bright color pattern having visibility to be displayed at the same time, and is of great versatility as well. According to the
15 present invention, even when a color pattern of characters, images, etc. is reconstructably incorporated in the hologram for reconstructing the color image of a three-dimensional subject, a bright subject image can be obtained with the same efficiency as that of a pattern-free hologram.

20 Still other objects and advantages of the invention will in part be obvious and will in part be apparent from the specification.

The invention accordingly comprises the features of construction, combinations of elements, and arrangement of
25 parts which will be exemplified in the construction hereinafter set forth, and the scope of the invention will be indicated in the claims.

BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a view illustrative of one character hologram plate fabrication step used for the fabrication of the color hologram display according to the present invention.

Fig. 2 is a view illustrative of the step of making a reflection type hologram scatter plate used for the character hologram plate fabrication step.

Fig. 3 is a view illustrative of the final step of making the character hologram plate.

Fig. 4 is a view illustrative of the characteristics of the character hologram plate.

Fig. 5 is a view illustrative of the step of making a subject hologram plate used for the fabrication of the color hologram display according to the present invention.

Fig. 6 is a view illustrative of the step of fabricating using both the character hologram plate and the subject hologram for the fabrication of the color hologram display according to the present invention.

Fig. 7 is a view illustrative of how to reconstruct the image of a three-dimensional subject recorded in the color hologram display according to the present invention.

Fig. 8 is a view illustrative of how to fabricate the color hologram display of the present invention directly from the character hologram plate and three-dimensional subject.

Fig. 9 is a view illustrative of the final step of making the character hologram plate used for the fabrication of a shadow-free color hologram display according to the present invention.

Fig. 10 is a view illustrative of the step of fabricating the shadow-free color hologram display according to the present invention using the character hologram of Fig. 9 and the subject hologram of Fig. 5.

5 Fig. 11 is a view illustrative of reconstructing the image of the three-dimensional subject recorded in the shadow-free color hologram display according to the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

10 The color hologram display according to the present invention is now explained with reference to its fabrication process.

To fabricate a color hologram display 27' (Fig. 7) according to the present invention, a character hologram
15 plate 1' (Fig. 4) and a subject hologram plate 21' (Fig. 6) must be prepared.

How to prepare the character hologram plate 1' is first explained. As shown in Fig. 1, a volume hologram photosensitive material 1 such as a photopolymer is first
20 provided as a hologram photosensitive material. Then, a character or image pattern to be displayed on the photosensitive material 1 in a superposed or multiplexed fashion, for instance, a character pattern plate 2 comprising an opaque "ABC" pattern portion 2a and its transparent
25 peripheral portion is placed on the photosensitive material 1, which is then irradiated with light 3 such as ultraviolet light from the character pattern plate 2 side. With the volume hologram photosensitive material 1 irradiated with

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light 3 through the character pattern plate 2, an area of the photosensitive material 1 other than a portion (1a in Fig. 3) thereof corresponding to the pattern portion 2a remains inert while only the portion 1a corresponding to the pattern portion 2a provides an activated area.

As shown in Fig. 2, on the other hand, a separately provided volume hologram photosensitive material 5 is superposed on a scatter plate 4 such as a ground or opal glass plate. Then, green (G) reference light 6g for instance is entered at a given angle θ of incidence in the volume hologram photosensitive material 5 and, at the same time, green illumination light 7g is entered in the back surface of the scatter plate 4, so that object light transmitted and scattered through the scatter plate 4 and reference light 6g interfere in the volume hologram photosensitive material 5. A reflection type hologram scatter plate 5' (Fig. 3) is thus prepared.

Then, as shown in Fig. 3, the volume hologram photosensitive material 1, whose portion other than the character pattern-corresponding portion 1a remains deactivated as shown in Fig. 1, is superposed on the thus prepared reflection type hologram scatter plate 5'. As the volume hologram photosensitive material 1 is irradiated at a given angle of incidence with illumination light 8g having the same wavelength as the reference light 6g used to make the reflection type hologram scatter plate 5', the illumination light 8g transmits through the volume hologram photosensitive material 1 and strikes on the reflection type

5 photosensitive material 1, so that a reflective, scattering
hologram can be recorded in the character pattern-
corresponding portion 1a.

light 11g from only a portion 1'a corresponding to the pattern portion 2a of the character pattern plate 2 in the direction of reflection upon illuminated at around an angle of incidence θ with white light 10w including a green wavelength. In this embodiment, the characters "ABC" can be seen in green.

20 plate may be located at the position of the reflection type
hologram scatter plate 5' shown in Fig. 3. The transmission
type scatter plate may be located at the position of the
reflection type hologram scatter plate 5' as shown in Fig. 3
and, at the same time, irradiated with illumination light
25 from behind.

Next, how to make the subject hologram plate 21' is explained. As shown in Fig. 5, a volume hologram photosensitive material 21 is located away from a three-

dimensional subject 0 such as a three-dimensional model. In this case, a volume hologram photosensitive material having sensitivity with respect to three colors, red, green and blue and capable of multiplex recording is used as the volume
5 hologram photosensitive material 21. However, it is acceptable to use a volume hologram photosensitive material of three-layer construction wherein photosensitive layers sensitive to red, green and blue, respectively, are laminated one upon another. Alternatively, it is acceptable to
10 superpose separately exposed color photosensitive layers.

In such a setting, red light, green light and blue light in the form of illumination light 22rgb are entered at an angle of incidence θ in the volume hologram photosensitive material 21 side at the same time or in arbitrary order.

15 Thereupon, the illumination light 22rgb transmits through the volume hologram photosensitive material 21 and strikes on the three-dimensional subject 0, from which scattered light 23rgb is produced in the direction of reflection. The scattered light 23rgb and illumination light 22rgb interfere in the
20 volume hologram photosensitive material 21, so that a reflection type hologram 21' of the three-dimensional subject 0 can be recorded in full color (see Fig. 6). This reflection type hologram 21' is used as the subject hologram plate 21'.

25 Using this subject hologram plate 21' and the character hologram plate 1' of Fig. 4, a color hologram display 27' (see Fig. 7) is fabricated, which reconstructs a character pattern such as a "ABC" pattern in the foreground of a

5 recording the subject hologram plate 21' while the character
hologram plate 1' is located at a position that is between
the subject hologram plate 21' and the volume hologram
photosensitive material 27 and that is in front of the
position of the three-dimensional subject 0 located during
10 recording (on the subject hologram plate 21' side) and as
close to the volume hologram photosensitive material 27 as
possible. In this condition, red light, green light and blue
light in the form of illumination light 24rgb are allowed to
strike simultaneously or in arbitrary order on the volume
15 hologram photosensitive material 27 from the opposite
direction to the direction of incidence of the illumination
light 22rgb used to make the subject hologram plate 21'.
Then, the illumination light 24rgb transmits through the
volume hologram photosensitive material 27 and strikes on the
20 character hologram plate 1', so that green scattered light
11g is diffracted from the character pattern portion such as
a "ABC" pattern portion 1'a (see Fig. 4) in the direction of
reflection. The scattered light 11g and the green component
of illumination light 24rgb interfere in the volume hologram
25 photosensitive material 27 so that the character "ABC"
pattern can be recorded in the form of a reflection type
hologram.

The illumination light 24rgb transmits through the volume hologram photosensitive material 27 and the character hologram plate 1' and enters the subject hologram plate 21', where the light 24rgb is diffracted in the direction of reflection to reconstruct the real image O' of the recorded three-dimensional subject O in the vicinity of the surface of the volume hologram photosensitive material 27. This diffracted light and illumination light 24rgb interfere in the volume hologram photosensitive material 27, so that the hologram image of the three-dimensional subject O can be recorded therein.

Accordingly, the character "ABC" pattern 1'a of the character hologram plate 1' and the image O' of the three-dimensional subject O are recorded as a reflection type hologram in the volume hologram photosensitive material 27 while they are kept in the position relation shown in Fig. 6.

It is here noted that when color hologram recording is carried out in such a setting, one pseudoscopic image is recorded. This pseudoscopic image (shadow) is now explained.

In Fig. 6, consider that the illumination light 24rgb strikes on the pattern portion 1'a of the character hologram plate 1'. The hologram recorded in that portion causes the green component (in the above embodiment) to be diffracted as the scattered light 11g in the direction of reflection. For this reason, light (component) 25rb that transmits through the pattern portion 1'a of the character hologram plate 1' without undergoing diffraction is given by the red and blue components of the illumination light 24rgb. It is here

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character hologram plate 1' of Fig. 4 is placed between the volume hologram photosensitive material 31 and the three-dimensional subject 0. In this condition, red light, green light and blue light in the form of illumination light 24rgb strike simultaneously or in arbitrary order on the volume hologram photosensitive material 31 from the opposite direction to the direction of incidence of the illumination light 8g used to make the character hologram plate 1'. Then, the illumination light 24rgb transmits through the volume hologram photosensitive material 31 and enters the character hologram plate 1', so that green scattered light 11g is diffracted from the character pattern portion such as a "ABC" pattern portion 1'a (see Fig. 4) in the direction of reflection. The scattered light 11g and the green component of illumination light 24rgb interfere in the volume hologram photosensitive material 31 so that the character "ABC" pattern can be recorded in the form of a reflection type hologram. At the same time, the illumination light 24rgb transmitting through the volume hologram photosensitive material 31 enters the three-dimensional subject 0, so that scattered light 23rgb is produced from the subject 0 in the direction of reflection. This scattered light 23rgb and the illumination light 24rgb interfere in the volume hologram photosensitive material 32, so that the full-color reflection type hologram of the three-dimensional subject 0 can be recorded in a multiplex fashion. The thus recorded color hologram display is different from the color hologram display 27' of Fig. 7 in that the shadow of the character pattern

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portion 1'a of the character hologram plate 1' is directly formed as an area 32 on the three-dimensional subject 0. Upon reconstruction, this image is formed as a magenta shadow on the surface of the image of the three-dimensional subject 0, and therefore the image of the shadow is not recorded in the form of a three-dimensional pseudoscopic image.

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In the embodiments explained above, the shadow of the character pattern portion 1'a of the character hologram plate 1' is formed three-dimensionally in the space or on the surface side of the hologram reproduced image 0'' of the three-dimensional subject 0. In what follows, one embodiment of fabricating a color hologram display which, without forming such a shadow, reconstructs characters, etc. in the foreground of the hologram reproduced image 0''' of the three-dimensional subject 0.

To fabricate a color hologram display 44' (Fig. 11) according to this embodiment, a character hologram plate 41' (Fig. 4) and a subject hologram plate 21' (Fig. 10) must be prepared.

20 How to prepare the character hologram plate 41' is first explained. The same steps as shown in Figs. 1 to 3 are used. As shown in Fig. 1, a volume hologram photosensitive material 1 such as a photopolymer is first provided as a hologram photosensitive material. Then, the character or image pattern to be displayed on the photosensitive material 1 in a superposed fashion, for instance, a character pattern plate 2 comprising an opaque "ABC" pattern portion 2a and its transparent peripheral portion is placed on the

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wavelength as the reference light 6g used to make the reflection type hologram scatter plate 5', the illumination light 8g transmits through the volume hologram photosensitive material 1 and strikes on the reflection type hologram scatter plate 5' to diffract scattered light 9g in the direction of reflection. The scattered light 9g and incident light 8g interfere in the activated character pattern-corresponding portion 1a of the volume hologram photosensitive material 1, so that a reflective, scattering hologram can be recorded in the character pattern-corresponding portion 1a.

The thus recorded character hologram 1' is a reflection type hologram which diffracts green scattered light 11g from only a portion 1'a corresponding to the pattern portion 2a of the character pattern plate 2 in the direction of reflection upon illuminated at around an angle of incidence θ with white light 10w having a green wavelength. In this embodiment, a hologram for reconstructing the pattern portion 1'a in the air is reproduced from this hologram 1 to make the character hologram plate 41'. To this end, a separately provided volume hologram photosensitive material 41 is located away from this intermediate hologram 1'. The intermediate hologram 1' is irradiated at an angle of incidence θ with the above green illumination light 42g via the volume hologram photosensitive material 41, so that scattered light 11g diffracted from the intermediate hologram 1' in the direction of reflection and the illumination light 42g interfere in the volume hologram photosensitive material 41 to make the

character hologram plate 41' (Fig. 10) in the form of a reflection type hologram. It is noted that in the arrangement of Fig. 9, the distance between the intermediate hologram 1' and the volume hologram photosensitive material 41 is shorter than the distance between the three-dimensional object O and the volume hologram photosensitive material 21 in the arrangement of Fig. 5.

On the other hand, the subject hologram plate 21' is prepared as in the first embodiment of the present invention. As shown in Fig. 5, a volume hologram photosensitive material 21 is located away from a three-dimensional subject O such as a three-dimensional model. In this case, a volume hologram photosensitive material having sensitivity with respect to three colors, red, green and blue and capable of multiplex hologram recording is used as the volume hologram photosensitive material 21. However, it is acceptable to use a volume hologram photosensitive material of three-layer construction wherein photosensitive layers sensitive to red, green and blue, respectively, are laminated one upon another. Alternatively, it is acceptable to superpose separately exposed color photosensitive layers.

In such a setting, red light, green light and blue light in the form of illumination light 22rgb are allowed to strike at an angle of incidence θ on the volume hologram photosensitive material 21 side at the same time or in arbitrary order. Then, the illumination light 22rgb transmits through the volume hologram photosensitive material 21 and enters the three-dimensional subject O, from which

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material 44 and enters the character hologram plate 41', so that the image 1''a of the plane characters "ABC" corresponding to the pattern 1'a of the intermediate hologram 1' at the time of recording the character hologram plate 41' is reproduced. Further, the illumination light 45rgb enters the subject hologram plate 21', where it is diffracted in the direction of reflection to reconstruct the real image O' of the recorded three-dimensional subject O in the vicinity of the surface of volume hologram photosensitive material 44.

Regarding the position relation of the image of 1''a of the characters to the real image O', the distance between the intermediate hologram 1' and the volume hologram photosensitive material 41 when the character hologram plate 41' is made is shorter than the distance between the three-dimensional subject O and the volume hologram photosensitive material 21 when the subject hologram plate 21' is made. As shown in Fig. 10, accordingly, the image 1''a of the characters is formed at a position nearer to the hologram plate 43 side than to the real image O', i.e., in front of the real image O' of the three-dimensional subject O.

The diffracted light from the hologram plate 43 for reproducing the image 1''a of the characters and the real image O' and the illumination light 45rgb interfere in the volume hologram photosensitive material 44, so that the multiplexed image of the three-dimensional subject O and the pattern portion 1'a of the intermediate hologram 1' is recorded in the volume hologram photosensitive material 44. Thus, the image 1''a of the character "ABC" pattern 1'a of

may be made. It is also understood that the subject hologram plate 21' is not limited to a hologram recorded in such a setting as shown in Fig. 5; holograms, etc. recorded by two-beam interference may be used. To keep the distances between the subject hologram plate 21', character hologram plate 1' and volume hologram photosensitive material 27 at certain values in the setting of Fig. 5, it is desired that hologram recording be carried out while a glass layer having a given thickness is inserted between adjacent members. To reduce the amount of blurring of the character image 29g of Fig. 7 while it is illuminated with white light, it is desired that, in the setting of Fig. 6, the character hologram plate 1' be as close to the volume hologram photosensitive material 27 as possible. A color hologram display may also be holographically reproduced from the color hologram display 27' fabricated as mentioned above while another volume hologram photosensitive material is placed thereon with or without a given distance between them. In the setting of Fig. 9, if the distance between the intermediate hologram 1' and the volume hologram photosensitive material 41 is longer than the distance between three-dimensional subject O and the volume hologram photosensitive material 21 in the setting of Fig. 5, the image 1''a of the characters can then be reconstructed while superposed on the background of the reconstructed image O' of the subject.

According to the color hologram display fabrication process of the present invention as can be understood from the foregoing, the color pattern of plane characters, images

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